

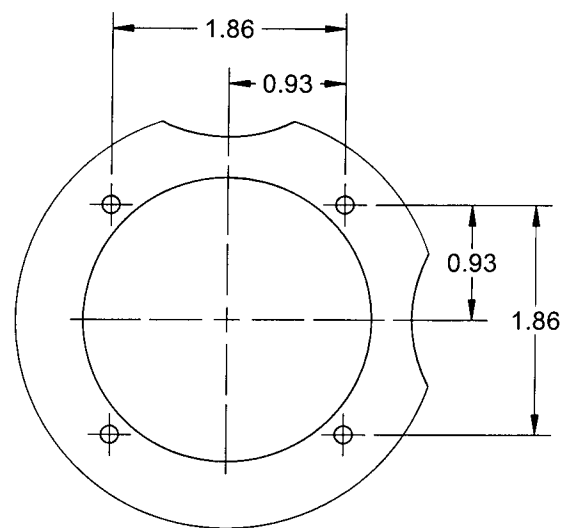
**E4631-1 INSTRUMENT PANEL**

**RELEASED**  
2012-04-05

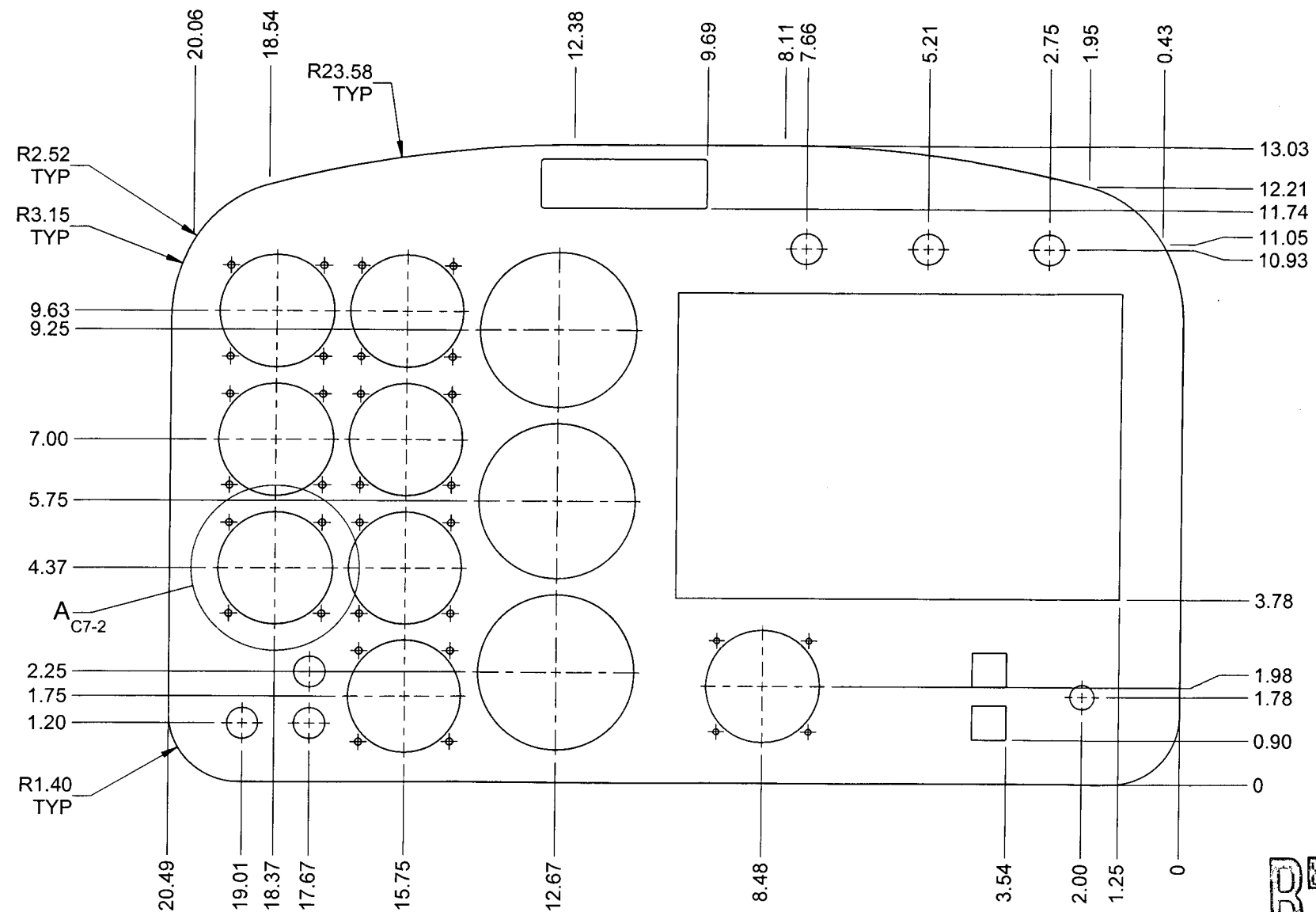
**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.125 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.125  
OR  
6061-T6/T62 ALUMINUM SHEET, 0.125 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.62 lbs

A	NEW ISSUE	BY	12.04.04
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
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MFG. APPR.		E4631	SHEET 1 OF 2
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DE APPR.	N/A	INSTRUMENT PANEL	NTS
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**DETAIL A**  
8 PL B5-2



**E4631-1 INSTRUMENT PANEL**  
AUXILIARY VIEW

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MFG. APPR.	<i>[Signature]</i>	E4631	SHEET 2 OF 2
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